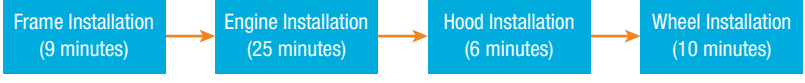FIGURE 9S.7: Some Tasks in an Automobile Assembly Line